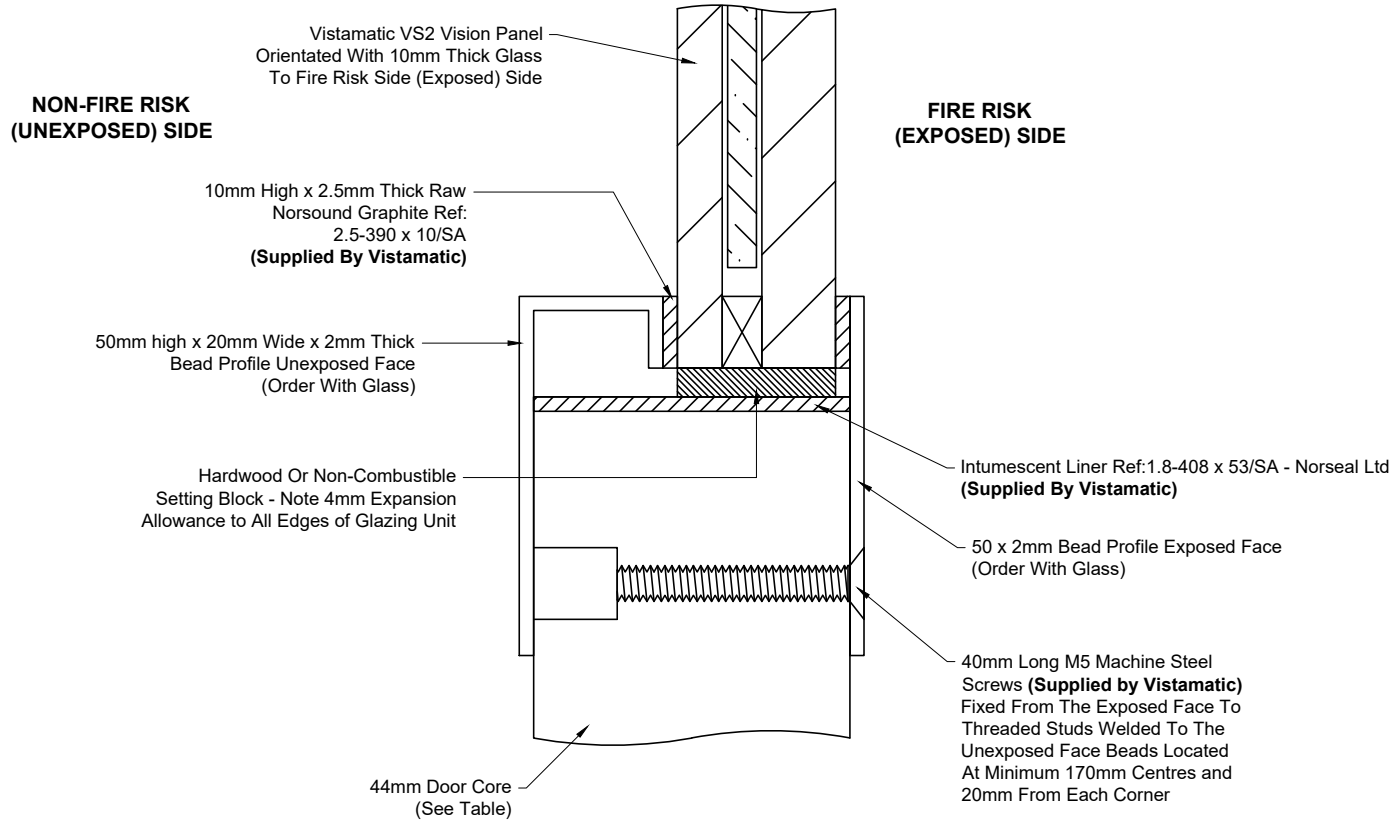


Glazing Must Be To This Drawing - Do NOT Mix
Glazing Systems Even If They Appear The Same



Quality Standard Of Glazed Aperture To Work Instruction - WI_21


Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

Approved Glass - Vistamatic VS2 Glazing Unit						
Door Core	Material Specification For Glass	Field of Application Report	Maximum Single VS2 Area (m²)	Maximum Total Glazed Area (m²)		
Strebord 44	MS_006	Chilt/A02066 Rev O	0.6	1.9	Machined Aperture 12mm Larger Than Glass	Lined Aperture 8mm Larger Than Glass
Halspan Prima 44		FEA/F97174 Rev J	0.6	1.1		

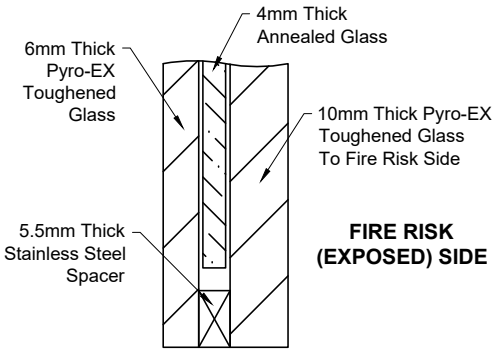
Do Not Scale.

If In Doubt Ask!

Description: Vistamatic VS2 Anti-Ligature Vision Panel Unit With Metal Bead - Glazing System Drawing

Drawn By: P. Brash	Approved: Approved	Date: 19/02/2025	Drawing No: DP19194 REV 01	 Unit 6, Ranskill Court, Sheffield, S9 5FZ
Size: See Above	Tolerance: +/- 0.5mm	Fire Rating: FD30S		
Cert No: See Table Above	© Doorpac Ltd			

VS2 Glazed Unit Build Up



PURCHASING & INSTALLATION INFORMATION:

Two Standard Sizes Available:
404 x 404mm (Aperture Size Required 416 x 416mm)
800 x 250mm (Aperture Size Required 812 x 262mm)

Intumescent For Lining Aperture, Lining Frame And Fixings Required To Be Ordered With Vistamatic Unit

For Maximum Glass Unit Area 44mm FD30 See Relevant Field of Application Report

Minimum 100mm Margin Between Aperture & Door Edges & Minimum 80mm Between Apertures

Fire Risk Side **MUST** Be Determined Prior To Purchasing

The Orientation Of The Operating Handle **MUST** Be Taken Into Account When Determining The Fire Risk (Exposed) Side

10mm Glass **MUST** Face Fire Risk (Exposed) Side

Works Order **MUST** Include Fitting Information (i.e 10mm Glass To Pull Side or 10mm Glass To Push Side) To Ensure The Glass Unit Is Fitted The Correct Way Round